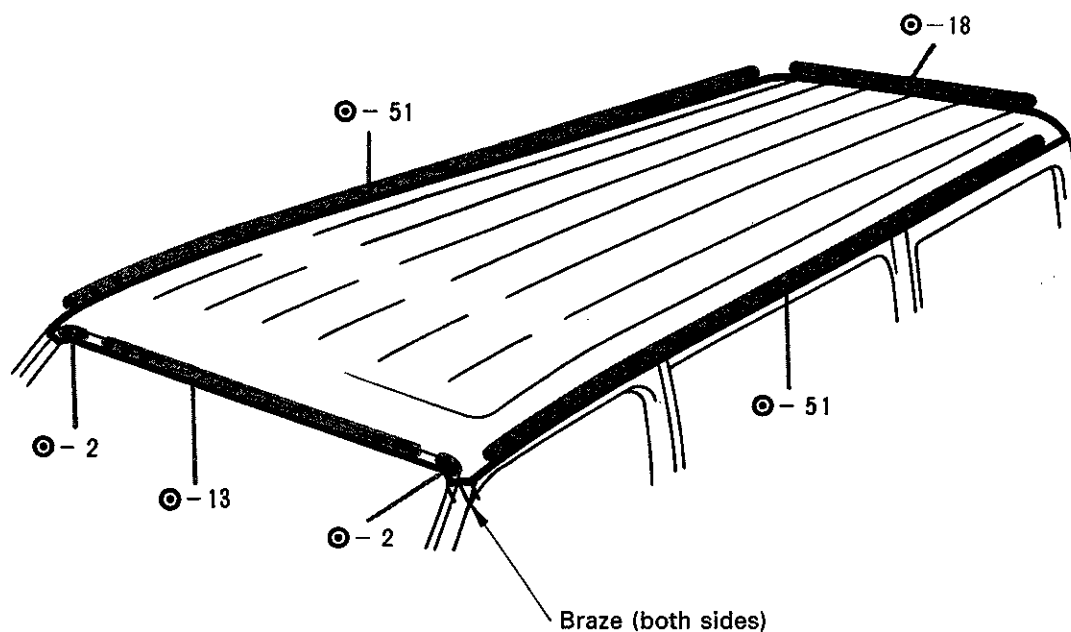
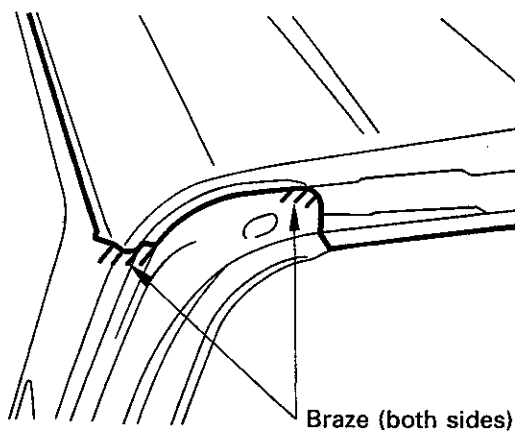
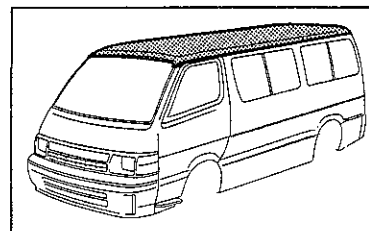


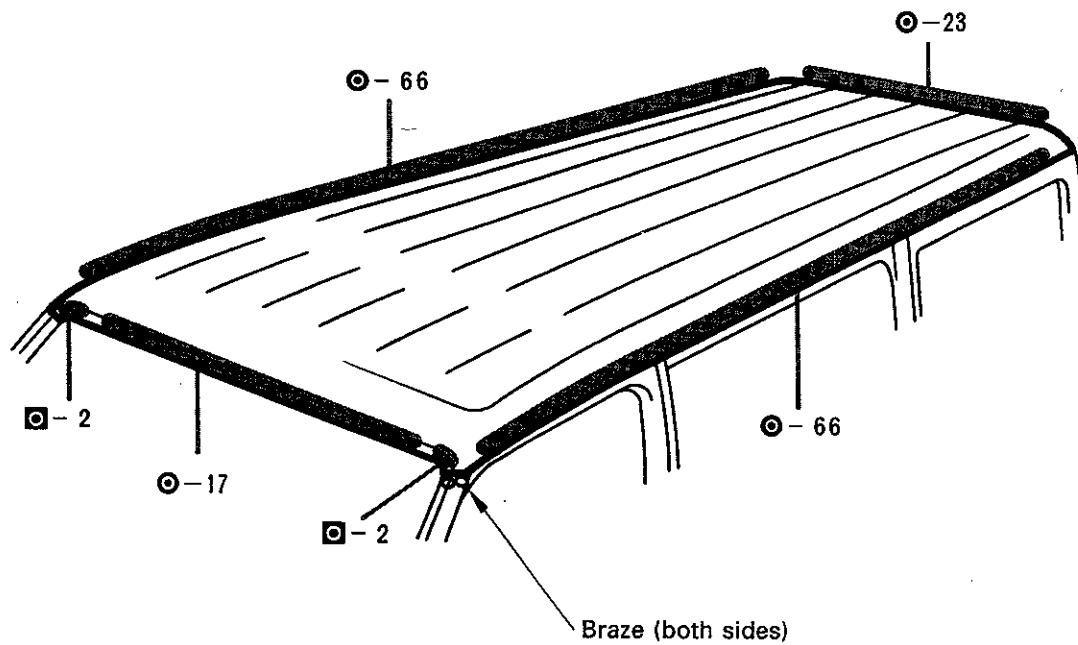
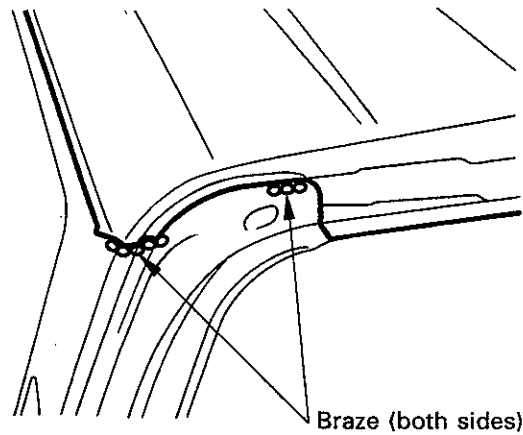
ROOF PANEL (ASSY): Long Wheel Base and Standard Roof

REMOVAL



1. Heat the brazed areas of the front body pillar, quarter panel and back door opening side flange and scrape off the brazing with a wire brush.

NOTICE: Be careful not to overheat the front body pillar.

INSTALLATION

1. Braze the front body pillar, quarter panel and back door opening side flame connections.

NOTICE: Before performing these operations, place a wet rag on the roof panel to protect it from damage.